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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED -3 WELDMENT & -5 UPRIGHT PER R.W.	11/3/10	RJC	-
1A	ADDED ASSY. VIEW, ADDED ALL BUYOUTS TO BOM PER R.W.	1/4/11	RJC	-

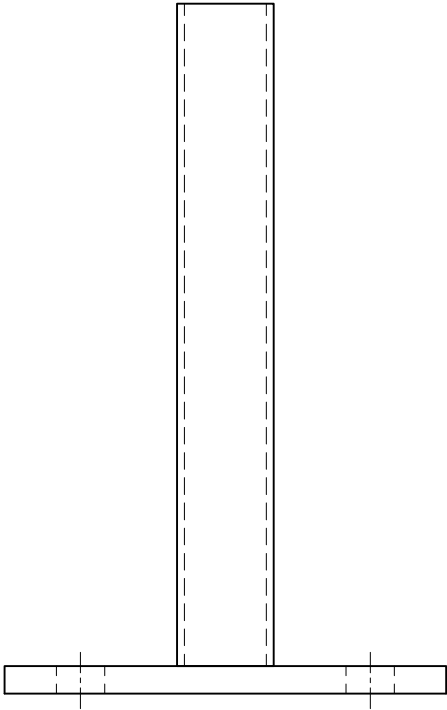
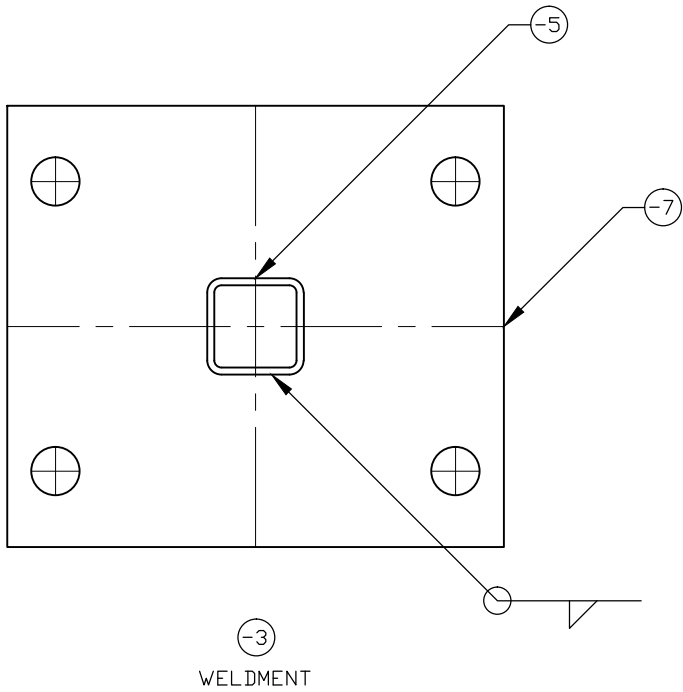


ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	X		-3	4	WELDMENT			2
	1		-5		UPRIGHT	1018 TUBE	7/8 x 7/8 x .065 WALL x 6	3
	1		-7		WHEEL PLATE	1018	1/4 x 4 x 4-1/2	4
		B/O	-9	1	STAND	-	MSC #89417117	1
		B/O	-11	A/R	PIPE INSULATION	FOAM	Ø1 I.D.	1
		B/O	-13	A/R	CABLE TIES	BLACK	1/4 x 6	1
		B/O	-15	16	HEX HEAD CAP SCREW	STEEL, GRD 8	3/8-16 x 1-1/4 UNC MCMaster-CARR #92620A626	1
		B/O	-17	4	HEX HEAD CAP SCREW	STEEL, GRD 8	3/8-16 x 2 UNC MCMaster-CARR #91257A632	1
		B/O	-19	40	FLAT WASHER	STEEL	Ø3/8 I.D MCMaster-CARR #94744A265	1
		B/O	-21	20	NYLON INSERT HEX NUT	STEEL, GRD 8	3/8-16 UNC MCMaster-CARR #97135A230	1
ASSY	ASSY	-3						

<b>RED BARN MACHINE</b>	
TITLE WHEEL PLATE	
DWG NO. RBT18401	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i>	
HEAT TREAT FINISH SPEC	
USED ON MODEL	
SCALE NTS	DATE 1-4-11
SHEET 1 of 4	

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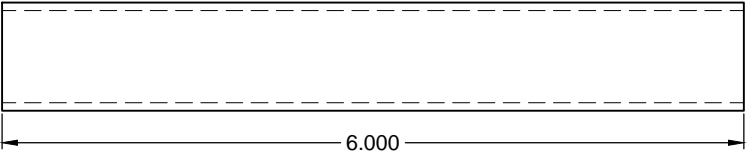
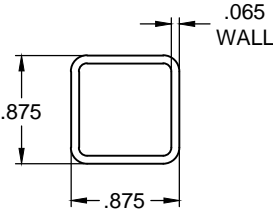


RB RED BARN MACHINE	
TITLE WHEEL PLATE	
DWG NO. RBT18401-3	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
SCALE NTS	DATE 5-4-10
SHEET 2 of 4	

- NOTE:
1. CUT OFF WORK PLATFORM LEGS TO MAINTAIN ORIGINAL DISTANCE FROM FIRST STEP TO GROUND.
  2. DRILL -3 FOR BOLT JOINT AT ASSEMBLY.

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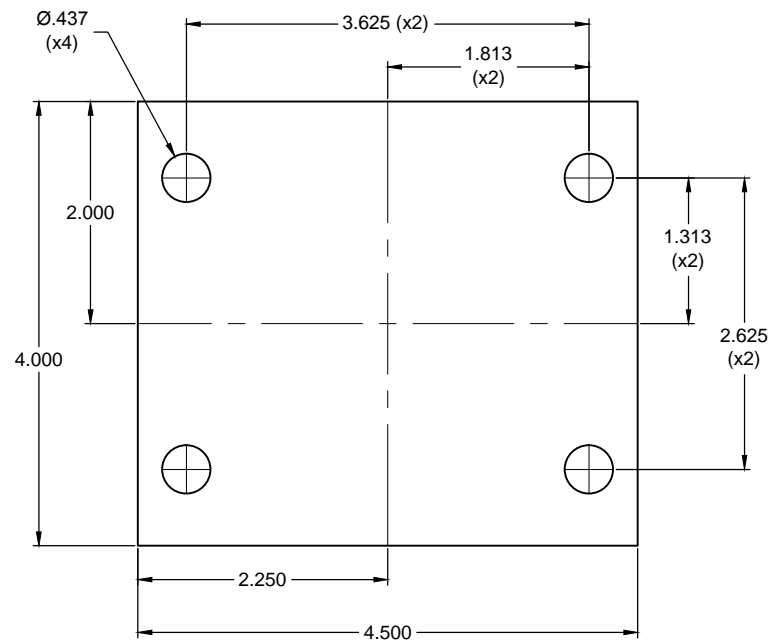


(-5)  
UPRIGHT


RED BARN MACHINE	
TITLE WHEEL PLATE	
DWG NO. RBT18401-5	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED D Weil HEAT TREAT FINISH SPEC USED ON MODEL
SCALE NTS	DATE 5-4-10
SHEET 3 of 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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**WHEEL PLATE**

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> WHEEL PLATE	
<b>DWG NO.</b> RBT18401-7	<b>REV</b> <b>1A</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> NTS	<b>DATE</b> 5-4-10
<b>SHEET</b> 4 of 4	

